

# BEVX SCOTCH WHISKY BASICS



## Varieties of Scotch Whisky



1

Blend of grain Whisky and malt Whisky. The largest category by volume.

**BLENDED**



2

Single refers to a single distillery. Malt is the sole grain material used to produce the Whisky.

**SINGLE MALT**



3

(formerly Vatted)  
A blend of two or more malt Whiskies distilled in Scotland.

**BLENDED MALT**



4

In Scotland grain Whiskey is most often made with maize or wheat. It is produced in column stills.

**GRAIN**



Scotch Whisky must be made in Scotland!

Must be aged in oak cask for at least three Years

Minimum alcoholic strength by volume of 40%.

*...retains the color, aroma, and taste derived from the raw materials used in, and the method of, its production and maturation.*

*If the label says 12 years old it means that 100% of the Whisky has aged in oak for at least 12 years and not one day less.*